



3815-32-1

HSS Circular Saw Blades with 32-1 Bore



PRODUCT DETAILS

- High-speed steel (HSS) circular saw blades for cutting steel, iron, metal and light metal applications
- To be used in both manual and automated machines
- Hole pattern:
 - 2 / 8.5 - 45
 - 2 / 9 - 50
 - 2 / 11 - 63
- Example: 2/8.5-45 = 2 pin holes Ø8.5mm positioned within a circle of 45mm
- BW is generally for cutting tubes and profiles while C is applicable for cutting solid materials
- Example: -03BW = Tooth pitch 3mm with BW tooth shape
- Packed in an easy-to-use cardboard pack also used as tooth protection
- High-Speed Steel Circular saw with Steam-treated surface
- Flexibility for usage in both manual and automated machines
- Tooth Shape BW is mainly for cutting tubes and profiles, the tooth is alternately bevelled at 45° and breaks the chip in two which guarantees good chip clearance
- Tooth shape C is used for solid sections and thick pipes, every second tooth has two chamfers on each side while the others are without chamfer
- A useful rule of thumb is that at least three teeth should be engaged at any time

Follow the Fish!



PRODUCT ATTRIBUTES

Product					
3815-200-2,0-32-1-03BW	200 mm	2 mm	BW3	200	420 g
3815-200-2,0-32-1-04BW	200 mm	2 mm	BW4	160	420 g
3815-225-2.0-32-1-03BW	225 mm	2 mm	BW3	220	520 g
3815-225-2.0-32-1-04BW	225 mm	2 mm	BW4	180	520 g
3815-225-2.0-32-1-05BW	225 mm	2 mm	BW5	150	520 g
3815-225-2.0-32-1-06C	225 mm	2 mm	C6	120	520 g
3815-250-2,0-32-1-03BW	250 mm	2 mm	BW3	240	730 g
3815-250-2,0-32-1-04BW	250 mm	2 mm	BW4	200	730 g
3815-250-2,0-32-1-05BW	250 mm	2 mm	BW5	160	730 g
3815-250-2,0-32-1-06C	250 mm	2 mm	C6	128	730 g
3815-275-2.5-32-1-04BW	275 mm	2.5 mm	BW4	220	1150 g
3815-275-2.5-32-1-05BW	275 mm	2.5 mm	BW5	180	1150 g
3815-275-2.5-32-1-06C	275 mm	2.5 mm	C6	144	1150 g
3815-275-2.5-32-1-08C	275 mm	2.5 mm	C8	110	1150 g
3815-300-2.5-32-1-04BW	300 mm	2.5 mm	BW4	240	1340 g
3815-300-2.5-32-1-05BW	300 mm	2.5 mm	BW5	200	1340 g
3815-300-2.5-32-1-05C	300 mm	2.5 mm	C5	200	1340 g
3815-300-2.5-32-1-06C	300 mm	2.5 mm	C6	160	1340 g
3815-300-2.5-32-1-08C	300 mm	2.5 mm	C8	120	1340 g
3815-315-2.5-32-1-04BW	315 mm	2.5 mm	BW4	250	1600 g
3815-315-2.5-32-1-05BW	315 mm	2.5 mm	BW5	200	1600 g
3815-315-2.5-32-1-06C	315 mm	2.5 mm	C6	160	1600 g
3815-315-2.5-32-1-08C	315 mm	2.5 mm	C8	120	1600 g
3815-350-2.5-32-1-04BW	350 mm	2.5 mm	BW4	280	2300 g
3815-350-2.5-32-1-06C	350 mm	2.5 mm	C6	180	2300 g

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